# VOLVO PENTA

# VOLVO PENTA MARINE GENSET DIESEL

# D8-MG

7.7 liter, in-line 6 cylinder



## Technical Data

rechnical Data			
Engine designation	D8 MG		
No. of cylinders and configuration	in-line 6		
Method of operation	4-stroke, direct-injected, turbocharged diesel engine with charge air cooler		
Bore, mm	110		
Stroke, mm	135		
Displacement, I	7.7 (469.7)		
Compression ratio	16.5:1		
	1500 rpm	1800 rpm	
Crankshaft Power HE/KC Cooling, kW	239	275	
Specific fuel consumption HE/KC, g/kWh			
50%	203	207	
75%	201	203	
100%	206	205	
Emission compliance	IMOII, China S	Stage I	
Recommended fuel to conform to	ASTM-D975 1-D & 2-D, EN 590 or JIS KK 2204		

10% overload available acc. to class requirements. Fuel temperature  $40^{\circ}$ C ( $104^{\circ}$ F). Technical data according to ISO 3046 Fuel Stop Power with a tolerance  $\pm 4\%$ . Fuel with a lower calorific value of 42700 kJ/kg and density of 840 g/liter at 15°C ( $60^{\circ}$ F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption. The engine is certified according to IMO Tier III for diesel electric propulsion.



# 7.7 liter, in-line 6 cylinder

# **Technical description**

#### **Complete Genset**

- High system efficiency as a result of system optimization of the complete Genset
- Dimensioned for high output and low sound level
- Mono-block engine/generator rigidly mounted on a common bed frame
- Engine directly coupled to generator via a flexplate
- Flexible mountings including welding plates mounted under the frame

#### Engine and block

- Cylinder block made of cast iron
- One piece cast iron cylinder head
- Replaceable dry cylinder liners and valve seats/guides
- Ladder frame fitted to engine block
- Drop forged crankshaft with induction hardened bearing surfaces and fillets with seven main bearings
- Four valve per cylinder layout with overhead camshaft
- Each cylinder features cross-flow inlet and exhaust ducts
- Gallery oil cooled forged aluminum pistons, three piston rings (keystone top ring)
- Rear-end transmission

#### Lubrication system

- Seawater-cooled oil cooler
- Twin switchable oil filters as standard

#### Fuel system

- Common rail fuel injection system
- Gear-driven fuel pump and injection timing
- Electronically controlled central processing system (EMS - Engine Management System)
- Twin switchable fuel filters as standard

### Air inlet and exhaust system

- Mid-positioned twin entry turbocharger with aftercooler
- Air filter with replaceable inserts
- Wet exhaust elbow (option)
- Loss of sea water alarm

### Cooling system

Two options available:

- 1. HE (Heat Exchanger)
- Seawater-cooled tubular heat exchanger
- Coolant system prepared for hot water outlet
- Easily accessible seawater impeller pump in rear end
- 2. KC (Keel Cooling)
- 1,5-circuit cooling system
- Belt-driven centrifugal cooling water pump in HT circuit
- Engine mounted expansion tank in HT circuit
- Gear driven rubber impeller cooling water pump in CAC LT circuit

#### Generator

- 4-pole, brushless, AC marine generator
- Temperature rise class F and class H
- Tropical insulation class H
- Stator winding as standard with short 2/3 pitch winding, ideal for non-linear load (thyristor load)
- Automatic Voltage Regulator (AVR) for accurate voltage regulation
- Permanent magnet mounted on generator for independent power supply to AVR
- Single bearing generator as standard
- Voltage available range up to 690V
- IP23 enclosure as standard
- Anti condensation heating

#### Control System

The Marine Commercial Control System (MCC) is easily integrated into the ship's control system. Marine Commercial Control (MCC) a flexible and expandable control and monitoring system for classified installations. Incl. separate safety shutdown system.

#### Optional equipment

#### Engine

- Exhaust temperature indication
- Engine heater

#### Generator

- Air inlet filters according to IP23
- Air inlet louvres/filters according to IP44
- Parallel equipment mounted in generator
- Thermistors (1 or 2 per phase) mounted in generator for temperature measurement of windings in generator
- PT100 elements (1 or 2 per phase) mounted in generator for temperature measurement of windings in generator
- Double bearing generator (on request)
- PT100 elements mounted in generator bearings for temperature measurement

# 7.7 liter, in-line 6 cylinder

Technical Data HE/KC Genset (Class F)   Power output at 1500 rpm 50H/400V, kVA (kWe)   D8 MG / UCM274G1. 148 (119)   D8 MG / UCM274H1. 169 (136)   D8 MG / S4L1MC41 210 (168)   D8 MG / S4L1MD41 230 (184)   D8 MG / S4L1ME41 275 (220)   D8 MG / S4L1MF41 279 (223)   Power output at 1800 rpm 60Hz/440V, kVA (kWe)   D8 MG / UCM274G1 185 (149)   D8 MG / UCM274H1 213 (170)	Dimensions L x W x H <sub>1</sub> /H <sub>2</sub> (mm), not for installation   D8 MG / UCM274G1
D8 MG / S4L1MC41	D8 MG / UCM274G1. .1450   D8 MG / UCM274H1. .1496   D8 MG / S4L1MC41 .1720   D8 MG / S4L1MD41 .1810   D8 MG / S4L1ME41 .1894   D8 MG / S4L1MF41 .2030

<b>Technical</b>	Data	HE/KC	Genset	(Class	H)	

rechnical Data HE/NC Genset (Class H)
Power output at 1500 rpm 50H/400V, kVA (kWe)
D8 MG / UCM274G1
D8 MG / UCM274H1175 (140)
D8 MG / S4L1MC41
D8 MG / S4L1MD41
D8 MG / S4L1ME41279 (223)
Power output at 1800 rpm 60Hz/440V, kVA (kWe)
D8 MG / UCM274G1192 (154)
D8 MG / UCM274H1
D8 MG / S4L1MC41 260 (208)
D8 MG / S4L1MD41
D8 MG / S4L1ME41321 (257)
10% overload available according to class requirements. Fuel temperature 40°C (104°F).
Technical data according to ISO 3046 Fuel Stop Power and ISO 8665. Fuel with a lower calorific value of 42700 kJ/kg and density of 840 q/liter at 15°C (60°F). Merchant fuel may
differ from this specification which will influence engine power output and fuel consumption.

Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

Contact your local Volvo Penta dealer for more information regarding Volvo Penta engines and optional equipment/ accessories or visit www.volvopenta.com

