

Volvo Construction Equipment Building Tomorrow



Volvo Crawler Excavators 20.9 - 24.1 t 167 hp



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ECO mode

Volvo's unique ECO mode contributes to up to 5% of the machine's total improved fuel efficiency – without any loss of performance in most operating conditions. The design features electronic pump control technology which reduces flow and pressure losses while maintaining digging power and maximizing swing torque.

VOLVO

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New levels of fuel efficiency

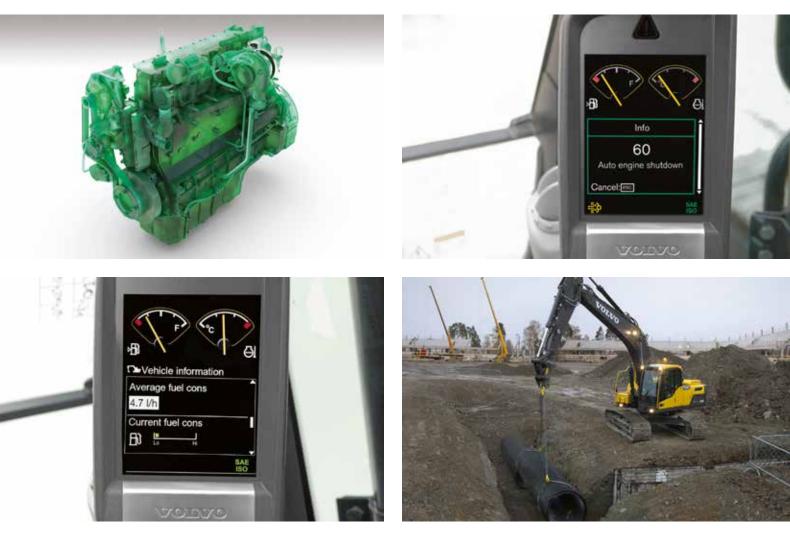
Volvo proudly introduces the EC220D and the next generation of fuel efficiency. Thanks to sophisticated technology, this excavator boasts a 10% improvement in fuel efficiency compared to the previous model. With Volvo's unique ECO mode, a new hydraulic system and a premium Volvo D6 diesel engine, you'll soon start to reap the benefits of reduced operational costs. Maximize your fuel efficiency with Volvo.

Volvo D6 engine

Volvo's state-of-the art D6 diesel engine is seamlessly integrated with all excavator systems. The premium, six cylinder engine delivers high performance and low fuel consumption. The D6 is available in two versions to comply with regional emission regulations.

Auto engine shutdown

The optional auto engine shutdown function automatically turns the engine off to reduce fuel consumption when the machine is inactive for a preset amount of time (five minutes is the default setting). The operator is informed one minute before this occurs.



Fuel consumption display

A new gauge bar on the I-ECU measures instantaneous fuel consumption while average fuel consumption is displayed numerically per hour. This allows you to monitor fuel usage on different job sites and applications. Volvo's unique, integrated work mode system now includes the G4

mode for optimum fuel efficiency and machine performance. Operators can choose the best work mode to suit the task at hand – simply select from I (Idle), F (Fine), G (General), H (Heavy) and P (Power max) mode.

Work modes

Designed for productivity

The new, modern D-series styling of the EC220D cab puts the operator in control facilitating optimal conditions for productivity. With superior visibility, easy to access controls and built in comfort, it's no wonder operators experience less fatigue and feel more productive in this spacious and safe working environment. See more and do more with Volvo.

Climate control system

Operators can set their ideal temperature with Volvo's powerful climate control system which is integrated into the I-ECU. Industry-leading air circulation and defrosting is delivered quickly via 14 well-spaced vents for increased comfort and productivity.







and high productivity.

I-ECU monitor

The new, color LCD monitor displays machine status information including fuel consumption details and service interval alerts. The large, anti-glare, tiltable screen and conveniently placed navigation controls facilitate easy operation



ROPS

Volvo recommends an optional Roll Over Protective Structure (ROPS) certified cab when working in challenging applications. This provides increased operator safety in the unlikely event of machine roll over.



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Jack Harris

Cab

All-around visibility and an excellent operator environment are at the center of Volvo's cab design. The EC220D features new Volvo styling. The spacious and safe environment has been built strong and includes slim cab pillars, large expanses of glass, an adjustable seat and easy to access controls for reduced fatigue and increased productivity.

Electro-hydraulic system

New electro-hydraulic system and main control valve (MCV) use intelligent technology to control on-demand flow and reduce internal losses in the hydraulic circuit. This provides increased controllability, shorter cycle times and improved fuel efficiency.

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Premium performance

Featuring a new electro-hydraulic system, the EC220D provides you with the power, controllability and versatility you need, when you need it. Whether you're working in the road construction, quarry, trenching or any other application, this machine will surpass your expectations.

Improved controllability

Grading and combined operations are improved thanks to Volvo's smart hydraulic system which increases controllability. Benefit from smoother and easier movement when traveling and lifting simultaneously as well as better grading quality from the harmonized boom and arm movement..

Attachment Management System

The Attachment Management System (AMS) - controlled through the I-ECU - stores settings for up to 20 hydraulic attachments. The system can store flow, maximum pressure, single or double acting circuit, on/off or proportional control – increasing versatility and convenience.

<image>

Boom float option

Enables the boom to 'float' over the ground without pressure in the boom cylinders. Pump power is not used to lower the boom so there is more power available for other functions – like faster cycle times. The boom float provides easy controllability in grading and eliminates excessive shock when using a breaker.





Pressure preset

For ease of use, this system allows the operator to set the pressure through the I-ECU monitor. The settings can be stored in the Attachment Management System (AMS).

User-friendly service access

Access greater uptime and spend longer working on the jobsite with the EC220D. With safe and easy access to centralized filters and grouped greasing points, you'll spend less time maintaining your machine and more time earning money with Volvo.

Cooling system

The radiator, charged air cooler and hydraulic oil cooler are situated side-by-side on a single layer to maximize efficiency, reduce blockages and aid cleaning. The system is easily accessed for maintenance by simply opening the side door from ground level.



Electrical Distribution Box

The fully-sealed Electrical Distribution Box contains all fuses and relays – inside the box cover these are identified on a map. The Volvo design protects against dirt and moisture for more machine uptime. It is accessible from ground level for easy service access.

Extra water separator

An additional water separator is available to further prevent water from entering the engine and impurities from contaminating the fuel. This feature provides increased water separation and filtration capacity for extra durability and reliability.



Toolbox

Tools and a grease can are stored inside a spacious, welldesigned toolbox for easy service access and more machine uptime.



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VOLVO

Service access

Large doors and engine hood – which can be fully opened – provide easy service access to components. Centralized filters and greasing points allow regular checks to be done faster for maximum machine uptime and productivity. Durable, steel anti-slip plates ensure safe access for maintenance in more weather conditions and over time.

Adding value to your business

Being a Volvo customer means having a complete set of services at your fingertips. Volvo can offer you a long-term partnership, protect your revenue and provide a full range of customer solutions using high quality parts, delivered by passionate people. Volvo is committed to the positive return of your investment.





Complete Solutions

Volvo has the right solution for you. So why not let us provide all your needs throughout the whole life cycle of your machine? By listening to your requirements, we can reduce your total cost of ownership and increase your revenue.







Genuine Volvo Parts

Our attention to detail is what makes us stand out. This proven concept acts as a solid investment in your machine's future. Parts are extensively tested and approved because every part is vital for uptime and performance. Only by using Genuine Volvo Parts, can you be sure that your machine retains the renowned Volvo quality.



Service Network

In order to respond to your needs faster, a Volvo expert is on their way to your job site from one of our Volvo facilities. With our extensive infrastructure of technicians, workshops and dealers, Volvo has a comprehensive network to fully support you using local knowledge and global experience.





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Customer Support Agreements

The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.

A quality new design

Engine D6

Premium Volvo D6 diesel engine built with proven, advanced technology for high performance and low fuel consumption.



New I-ECU

The large, color LCD monitor clearly displays machine status information for easy operation and increased productivity.



ECO mode

Volvo's unique ECO mode contributes to up to 5% of the machine's total improved fuel efficiency without any loss of performance.



Cab design

All-around visibility, safety, comfort and easy to access controls are at the center of Volvo's operator environment.



Service access

Large doors and engine hood provide easy service access. Centralized filters and greasing points allow regular checks to be done faster.



This option enables the boom to 'float' over the ground for easy controllability in grading and breaker operations.



Boom and arm

Proven Volvo design and manufacturing process, incorporating high strength tensile steel, provides maximum durability and uptime.

New D-series styling

The EC220D boasts new, modern D-series styling consistent with Volvo's product family.



Electro-hydraulic system

New electro-hydraulic system and MCV use intelligent technology to control on-demand flow for improved performance and efficiency.

New work modes

Volvo's unique work mode system now includes the G4 mode for optimum fuel efficiency and performance.



Customer solutions

Volvo provides the right solutions throughout

the entire life cycle of your machine to lower total cost of ownership.

Oil cooler

Unique oil cooler is separated from the engine and radiator for superior cooling capacity, easier cleaning and servicing.

I-ECU monitor

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Large color monitor provides excellent clarity in all light conditions and allows for quick visual and diagnostic checks.

Get the most from your excavator

Maximize your excavator's productivity and profitability with Volvo's comprehensive range of attachments – designed to work in perfect harmony with Volvo machines. Access more applications and effectively perform a variety of tasks while experiencing reduced fuel consumption and reduced cycle times.



Volvo buckets

Volvo offers a range of high quality buckets designed to perform in a variety of materials. Featuring exceptional design and built in durability, Volvo buckets efficiently handle the toughest of jobs.

INTERFACES



S1 and S2 quick couplers

Volvo's dedicated quick couplers are the ideal choice when you need high performance as well as the ability to easily switch between various attachments – including a tiltrotator. The lightweight design features a low build height and a tight fit to the attachment.



Universal quick coupler

For ultimate flexibility, the universal quick coupler picks up a wide range of both Volvo and other brand attachments. The coupler can be used with buckets in both the face shovel and backhoe position.



Direct fit For maximum productivity when only operating in one application, Volvo's direct fit attachments provide the best performance and shortest tip radius.

BUCKETS & GROUND ENGAGING TOOLS



General purpose bucket

The perfect tool for digging and re-handling soft to medium material such as dirt, sand and loose clay soils.



Heavy-duty bucket

This bucket excels at digging compact materials including loose rock, hard clay and gravel. It can be used in applications such as quarrying or mining.



Tiltable ditching bucket

This bucket can be tilted 45o to each side making it ideal for use on slopes. It can be used for ditch cleaning, grading, contouring, landscaping, backfilling and removing soft materials.



Volvo Tooth System Volvo's robust range of teeth and adapters are designed to cover all applications.



Wear parts

For increased durability, Volvo provides segments, side shrouds, bottom shrouds, teeth, side cutters and bolt-on edges.

HYDRAULIC BREAKERS

Fixed ditching bucket

materials.

Ideal for ditch cleaning, grading, contouring,

landscaping, backfilling and removing soft



The all-in-one hydraulic breaker package includes everything you need to start using your breaker. Depending on the machine, it contains a breaker, hydraulic hoses, a breaker bracket and tool.



Breaker Tools

Volvo hydraulic breakers can be used in a variety of applications. To ensure optimum performance in your application select the right breaker tool from the range.

Volvo EC220D in detail

Engine

The engine, which provides excellent performance, is equipped with six cylinder, vertical, electronic-controlled high pressure fuel injectors, internal EGR (for certain regions), 6 liter in-line waste gate turbo charger, air-to-air intercooler and water cooled diesel engine type.

Engine	Volvo	D6
Max power at	r/s / r/min	30/1800
Net (ISO 9249/SAEJ1349)	kW / hp	115 / 156
Gross (ISO 14396/SAE J1995)	kW / hp	123 / 167
Max torque at	Nm / r/min	730 / 1 350
No. of cylinders		6
Displacement	I.	5.7
Bore	mm	98
Stroke	mm	126

Electrical system

High-capacity electrical system that is well protected. Waterproof doublelock harness plugs are used to secure corrosion-free connections. The main relays and solenoid valves are shielded to prevent damage. The master switch is standard. Advanced monitoring of machine functions and important diagnostic information is displayed on the I-ECU. Voltage V 24

Start motor	V / kW	24 / 5.5
Alternator	V / Ah	28 / 80
Battery capacity	V / Ah	2 x 12 / 150

Swing system

The swing system uses an axial piston motors, driving a planetary gearbox for maximum torque. An automatic holding brake and anti-rebound valve are standard.

Max. slew speed	r/min	12.1									
Max. slew torque	kNm	76.7									
Drive											
Each track is powered by an automatic two-speed shift travel motor. The track brakes are multi-disc, spring-applied and hydraulic released. The travel motor, brake and planetary gears are well protected within the track frame.											
Max. travel speed (low / high)	km/h	3.5 / 5.7									
Max. drawbar pull	kN	183									
Gradeability	0	35									
Undercarriage											

The undercarriage has a robust X-shaped frame. Greased and sealed track chains are standard.

		EC220D
Track shoes		2 x 46
Link pitch	mm	190
Shoe width, triple grouser	mm	600/700/800/900
Shoe width, triple grouser (HD)	mm	600
Shoe width, double grouser	mm	-
Bottom rollers		2 x 7
Top rollers		2 x 2
		EC220DL
Track shoes		2 x 49
Link pitch	mm	190
Shoe width, triple grouser	mm	500/600/700/800/900
Shoe width, triple grouser (HD)	mm	600
Shoe width, double grouser	mm	700
Bottom rollers		2 x 8
Top rollers		2 x 2
		EC220DLR
Track shoes		2 x 49
Link pitch	mm	190
Shoe width, triple grouser	mm	800/900
Shoe width, triple grouser (HD)	mm	-
Shoe width, double grouser	mm	-
Bottom rollers		2 x 8
Top rollers		2 x 2

Hydraulic system

The hydraulic system, also known as the "Automatic Sensing Work Mode", is designed for high-productivity, high-digging capacity, high maneuvering precision and excellent fuel economy. The summation system, boom, arm and swing priority along with boom and arm regeneration provides optimum performance.

The following important functions are included in the system:

Summation system: Combines the flow of both hydraulic pumps to ensure quick cycle times and high productivity.

Boom priority: Gives priority to the boom operation for faster raising when loading or performing deep excavations.

Arm priority: Gives priority to the arm operation for faster cycle times in leveling and for increased bucket filling when digging.

Swing priority: Gives priority to swing functions for faster simultaneous operations.

Regeneration system: Prevents cavitation and provides flow to other movements during simultaneous operations for maximum productivity. Power boost: All digging and lifting forces are increased. Holding valves: Boom and arm holding valves prevent the digging

equipment from creeping.

Main pump, Type 2 x variable displacement axial piston pumps

Maximum flow	l/min	2 x 207
Pilot pump, Type Gear pump		
Maximum flow	l/min	1 x 18
Relief valve setting		
Implement	MPa	34.3 / 36.3
Travel circuit	MPa	34.3
Slew circuit	MPa	27.9
Pilot circuit	MPa	3.9
Hydraulic cylinders		
Mono boom		2
Bore x Stroke	ø x mm	125 x 1 235
Arm		1
Bore x Stroke	ø x mm	135 x 1540
Bucket		1
Bore x Stroke	ø x mm	120 x 1065
LR Bucket		1
Bore x Stroke	ø x mm	100 x 865
Service refill capacities		
Fuel tank	1	375
Hydraulic system. total	I	295
Hydraulic tank	1	140
Engine oil	I	25
Engine coolant	I.	32
Swing reduction unit	I	8.6
Travel reduction unit	I.	2 x 5.8

Cab

The operator's cab has easy access via a wide door opening. The cab is supported on hydraulic dampening mounts to reduce shock and vibration levels. These along with sound absorbing lining provide low noise levels. The cab has excellent all-round visibility. The front windshield can easily slide up into the ceiling, and the lower front glass can be removed and stored in the side door.

Integrated air-conditioning and heating system:

The pressurized and filtered cab air is supplied by an automaticallycontrolled fan. The air is distributed throughout the cab from 14 vents.

Ergonomic operator's seat:

The adjustable seat and joystick console move independently to accommodate the operator. The seat has 12 different adjustments plus a seat belt for the operator's comfort and safety.

Sound Level

Sound level in cab according to ISO 6396											
L _{pA}	dB	70									
External sound level according to ISO 6395 and EU Noise Directive (2000/14/EC) and 474-1:2006 +A1:2009											
Lwa	dB	103									

Specifications

BUCKET SELECTION GUIDE

							EC220D EC220DL 5.7 m Boom							
Dualit		Capacity	Cutting width	Tip radius	Weight	Teeth								
Bucke	е туре		widen	radius				6	00 mm sl	hoe, 4 20	00 kg cou	nterweig	ht	
		L	mm	mm	kg	EA	2.0 m	2.5 m	2.9 m	3.5 m	2.0 m	2.5 m	2.9 m	3.5 m
	General purpose	480	600	1 532	628	3	С	С	С	С	С	С	С	С
		920	1 0 5 0	1 532	824	4	С	С	С	С	С	С	С	С
		970	1 100	1 532	847	4	С	С	С	С	С	С	С	С
		1 0 9 0	1 200	1 532	913	5	С	С	С	В	С	С	С	С
Direct fit buckets		1 270	1 350	1 532	1000	5	С	В	В	А	С	С	С	В
DUCKELS		1 4 4 0	1 500	1 532	1 089	6	В	В	А	Х	С	В	В	А
		920	1 050	1 532	878	4	D	D	D	D	D	D	D	D
	Heavy duty	1 0 9 0	1 200	1 532	973	5	D	D	С	В	D	D	D	С
		1 270	1350	1 532	1 0 4 9	5	С	В	В	А	D	D	С	В

Please consult with your Volvo dealer for the proper match of buckets and attachments to suit the application. The recommendations are given as a guide only, based on typical operation conditions. Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

Maximum materal density A 1200 ~ 1300 kg/m³ Coal, Caliche, Shale B 1400 ~ 1600 kg/m³ Wet earth and clay, Limestone, Sandstone C 1700 ~ 1800 kg/m³ Granite, Wet sand, Well blasted rock

Wet mud, Iron ore

D 1900 kg/m³ ~

X Not recommended

Triple grouser

900

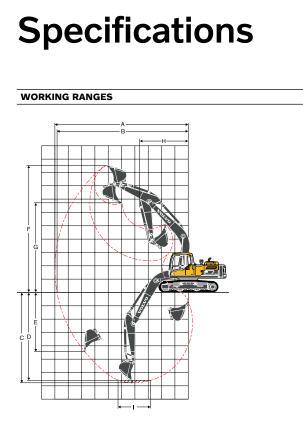
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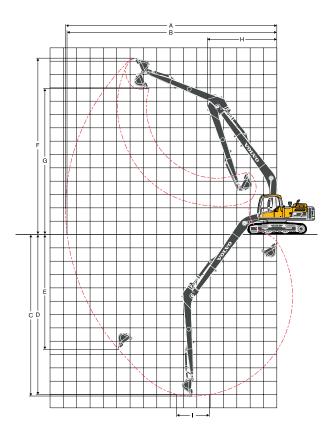
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MACHINE WEIGHTS AND GROUND PRESSURE

EC220D	770 kg (5.7 m boon 920 L) bucket :	n 2.9 m arm 3 700 kg count	terweight	770 kg (5.7 m boom 920 L) bucket 4	n 2.9 m arm 4 200 kg coun	terweight	
Description	Shoe width	Operating weight	Ground pressure	Overall width	Shoe width	Operating weight	Ground pressure	Overall width	
	mm	kg	kPa	mm	mm	kg	kPa	mm	
	600	21 000	47.9	2 800	600	21 500	49.0	2 800	
Triple grouser	HD 600	21 160	48.3	2 800	HD 600	21 660	49.4	2 800	
Triple grouser	700	21 430	42.0	2 900	700	21 930	42.9	2 900	
	800	21 700	37.1	3 000	800	22 200	38.0	3 000	
	900	21 980	33.4	3 100	900	22 480	34.2	3 100	
EC220DL	890 kg (5.7 m boon 920 L) bucket	n 2.9 m arm 3 700 kg coun	terweight	890 kg (5.7 m boom 920 L) bucket	n 2.9 m arm 4 200 kg coun	terweight	
Description	Shoe width	Operating weight	Ground pressure	Overall width	Shoe width	Operating weight	Ground pressure	Overall width	
	mm	kg	kPa	mm	mm	kg	kPa	mm	
	500	21 130	53.6	2 890	500	21 630	54.5	2 890	
	600	21 390	45.2	2 990	600	21 890	46.3	2 990	
	HD 600	21 650	45.8	2 990	HD 600	22 150	47.0	2 990	
Triple grouser	700	21 940	39.7	3 090	700	22 440	40.6	3 090	
	800	22 220	35.2	3 190	800	22 720	36.0	3 190	
	900	22 520	31.7	3 290	900	23 020	32.4	3 290	
Double grouser	700	22 220	40.3	3 090	700	22 720	41.2	3 090	
EC220DLR	890 kg (8.85 m boon 920 L) bucket :	n 6.25 m arm 3 700 kg coun	terweight					
Description	Shoe width	Operating weight	Ground pressure	Overall width					
	mm	kg	kPa	mm					



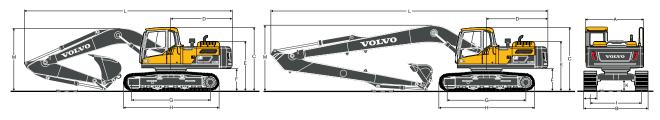


Description					EC220D ar	nd EC220DL		EC220DLR
Boom			m		5	5.7		8.85
Arm			m	2.0	2.5	2.9	3.5	6.25
A. Max. digging read	:h		mm	9 090	9 550	930	10 390	15 800
B. Max. digging reach on ground				8 910	8 910 9 380 9 770 10 240		10 240	15 700
C. Max. digging depth mr				5 830	6 330	6 730	7 330	12 100
D. Max. digging depth (I. 2.44 m level) m				5 560	6 100	6 540	7 130	12 000
E. Max. vertical wall	digging depth		mm	4 880	5 620	6 090	6 470	11 290
F. Max. cutting heig	nt		mm	8 940	9 220	9 460	9 460	13 300
G. Max. dumping he	ight		mm	6 190	6 430	6 650	6 700	10 950
H. Min. front swing	radius		mm	3 790	3 670	3 640	3 660	5 200
Digging forces with	direct fit buck	et						
Bucket radius			mm	1 470	1 470	1 470	1 470	1 250
	Normal	SAE J1179	kN	151	130	130	130	68
Breakout force –	Power boost	SAE J1179	kN	160	137	137	137	-
bucket	Normal	ISO 6015	kN	168	145	145	145	77
	Power boost	ISO 6015	kN	178	153	153	153	-
	Normal	SAE J1179	kN	146	119	102	93	44
Tearout force –	Power boost	SAE J1179	kN	155	125	108	98	-
dipper arm	Normal	ISO 6015	kN	150	122	105	95	45
	Power boost ISO 6015 kN				129	111	100	-
Rotation angle, buck	~+		0	175	175	175	175	178

DIMENSION	vs												
EC220D			Boom		Arm								
Description			A	B	A								
Description	m	5.7	HD 5.7	Long reach 8.85	2.0	2.5	2.9	HD 2.9	3.5	Long reach 6.25			
A. Length	mm	5 910	5 910	9 060	3 065	3 525	3 910	3 910	4 540	7 330			
B. Height	mm	1 585	1 585	1 460	980	860	860	860	855	945			
Width	mm	670 670 670			440	440	440	440	440	385			
Weight	kg	1 995	2 135	2 510	1 091	1 129	1 121	1 176	1 226	1 309			

Boom includes cylinder, piping and pin, excludes boom cylinder pin | Arm includes cylinder, linkage and pin

DIMENSIONS



Description			EC2	20D			EC2	20DL		EC220DLR
Boom	m		5	.7			8.85			
Arm	m	2.0	2.5	2.9	3.5	2.0	2.5	2.9	3.5	6.25
A Overall width of upper structure	mm	2 700	2 700	2 700	2 700	2 700	2 700	2 700	2 700	2 700
B Overall width	mm	2 800	2 800	2 800	2 800	2 990	2 990	2 990	2 990	3 190
C Overall height of cab	mm	2 930	2 930	2 930	2 930	2 930	2 930	2 930	2 930	2 930
D Tail slew radius	mm	2 850	2 850	2 850	2 850	2 850	2 850	2 850	2 850	2 850
E Overall height of engine hood	mm	2 315	2 315	2 315	2 315	2 315	2 315	2 315	2 315	2 315
F Counterweight clearance *	mm	1 0 2 5	1 025	1 0 2 5	1 0 2 5	1 0 2 5	1 0 2 5	1 0 2 5	1 025	1 050
G Tumbler length	mm	3 370 3	370	3 370	3 370	3 660	3 660	3 660	3 660	3 660
H Track length	mm	4 160	4 160	4 160	4 160	4 460	4 460	4 460	4 460	4 460
I Track gauge	mm	2 200	2 200	2 200	2 200	2 390	2 390	2 390	2 390	2 390
J Shoe width	mm	600	600	600	600	600	600	600	600	800
K Minimum ground clearance *		460	460	460	460	460	460	460	460	460
L Overall length	mm	9 795	9 745	9 690	9 720	9 795	9 745	9 690	9 720	12 880
M Overall height of boom	mm	3 100	3 080	2 940	3 260	3 100	3 080	2 940	3 260	3 055

* Without shoe grouser

LIFTING CAPACITY EC220D

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

		Lifting po	lint	1.5	im	3.0) m	4.5	ōm	6.0) m	7.5	i m	r	Max. reach	ı
		Linning po	Linting point		Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	mm
		7.5 m	kg											*6280	6230	4933
		6.0 m	kg							*6 030	4 4 9 0			*6 080	4 120	6305
Boom	5.7 m	4.5 m	kg					*7680	6770	*6430	4350			5100	3 310	7102
Arm	2.0 m	3.0 m	kg					*9 670	6 190	6 470	4 120	4580	2940	4 560	2930	7 516
Shoe	600 mm 3700 kg	1.5 m	kg							6230	3 910	4 4 9 0	2860	4 390	2800	7 611
CWT		0 m	kg					9 510	5640	6100	3 790			4 5 3 0	2 870	7 3 9 9
		-1.5 m	kg					9 530	5670	6 0 9 0	3 780			5 0 5 0	3 190	6852
		- 3.0 m	kg			*13 360	11220	9 710	5 810					6 4 4 0	4 0 3 0	5 872
		7.5 m	kg											*5 650	5 110	5627
	5.7 m 2.5 m 600 mm 3 700 kg	6.0 m	kg							*5 480	4 610			5560	3 650	6 857
Boom		4.5 m	kg					*6970	6 9 5 0	*5990	4 4 4 0	4730	3 080	4630	3 010	7 5 9 6
Arm		3.0 m	kg					*8970	6360	6 550	4 190	4630	2990	4 190	2 700	7983
Shoe		1.5 m	kg					9770	5870	6280	3950	4 510	2880	4 0 4 0	2 580	8073
CWT		0 m	kg					9 510	5640	6 110	3800	4430	2800	4 140	2 620	7 874
••••	eree ng	- 1.5 m	kg			*10 860	10 7 90	9470	5 610	6 0 5 0	3 750			4 5 4 0	2870	7 362
		-3.0 m	kg			*14 650	11000	9600	5720	6140	3 830			5540	3480	6463
		-4.5 m	kg			*11 300	*11300	*8 070	6 010	45.400	1.070			*7100	5 2 5 0	4 961
		7.5 m	kg							*5130	4 670			*4 910	4 4 3 0	6 174
		6.0 m	kg							*5 030	4 670	4 770	0.440	*4 570	3 2 9 0	7 311
Boom	5.7 m	4.5 m	kg					+0.050	0 470	*5600	4 4 9 0	4770	3 110	4 260	2760	8006
Arm	2.9 m	3.0 m	kg					*8 350	6 4 7 0	*6 510	4230	4 6 4 0	3000	3 890	2 4 9 0	8 375
Shoe	600 mm	1.5 m	kg			*E 400	*F 400	9850	5920	6300	3 970	4 500	2870	3750	2380	8 4 6 0
CWT	3700 kg	0 m	kg	*6 260	*6 260	*5 420 *10 320	*5 420 *10 320	9 500 9 410	5 630 5 550	6 090 6 010	3 780 3 700	4 400 4 370	2 770 2 740	3 830 4 150	2 410 2 610	8 270 7 786
		-1.5 m	kg									43/0	2740		3100	
		-3.0 m	kg	*11380	*11 380	*15 460 12 560	10 810 11 210	9 490 *8 920	5 620 5 850	6 0 5 0	3 740			4 930 *6 820	4 350	6943
		-4.5 m	kg	^		12 560	11210	~8920	5850					~ <u>6820</u>	4 3 5 0	5 577

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities.
2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.
3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.
4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

Specifications

LIFTING CAPACITY EC220DL

Lifting capacity at the arm end without bucket.

For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

	Lifting p		1.5	m	3.0) m	4.5	5 m	6.0	m	7.5	i m	N	/lax. reach	
			Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	mm
		7.5 m kg											*6280	*6280	4933
		6.0 m kg							*6 030	4980			*6 080	4 570	6305
Boom 5.7 m		4.5 m kg					*7 680	7 550	*6 430	4840			5770	3680	7102
Arm 2.0 n		3.0 m kg					*9 670	6950	*7 240	4 600	5190	3 290	5 170	3280	7 516
Shoe 600		1.5 m kg							7 120	4 3 9 0	5 0 9 0	3 210	4 980	3 140	7 611
CWT 3700) kg	0 m kg					11060	6400	6980	4 270			5140	3 2 2 0	7399
		-1.5 m kg			*10.000	10.040	11090	6 4 2 0	6 970	4260			5750	3 580	6 852
		-3.0 m kg			*13 360	12 940	*9 930	6 570					7360	4 530 *5 650	5872
		7.5 m kg 6.0 m kg							*5 480	5100			*5 570	4 050	5 627 6 857
		4.5 m kg					*6970	*6 970	*5990	4 930	5340	3430	5230	3 3 5 0	7 596
Boom 5.7 m		3.0 m kg					*8970	7 130	*6 870	4 680	5 2 4 0	3 3 3 0	4 740	3 010	7 983
Arm 2.5 m		1.5 m kg					*10 710	6 6 2 0	7 170	4 4 3 0	5 120	3 2 2 0	4 580	2890	8 073
Shoe 600		0 m kg					11070	6400	6990	4 270	5 0 3 0	3 150	4 700	2940	7 874
CWT 3700) kg	-1.5 m kg			*10 860	*10 860	11030	6 3 7 0	6930	4230			5160	3 2 2 0	7362
		-3.0 m kg			*14 650	12 710	*10 490	6 470	7 0 2 0	4 300			6 310	3 910	6463
		-4.5 m kg			*11300	*11300	*8 070	6 770					*7100	5900	4961
		7.5 m kg							*5130	*5130			*4 910	4 900	6 174
		6.0 m kg							*5 030	*5030			*4 570	3 660	7 311
Boom 5.7 m	1	4.5 m kg						_	*5600	4980	*5290	3 460	*4 510	3080	8006
Arm 2.9 m		3.0 m kg					*8 350	7 250	*6 510	4 710	5250	3 3 4 0	4 400	2790	8 375
Shoe 600		1.5 m kg			+= 400	+= +00	*10 250	6 6 9 0	7 190	4 4 50	5 110	3 2 2 0	4 250	2680	8460
CWT 3700		0 m kg	*0.000	*0.000	*5 420	*5 420	11060	6380	6980	4260	5 010	3120	4 350	2720	8 270
	2	-1.5 m kg -3.0 m kg	*6 260	*6 260	*10 320	*10 320	10 970	6300	6 890 6 930	4 180 4 220	4970	3 090	4 720 5 620	2940 3490	7 786 6 943
		-3.0 m kg -4.5 m kg	11300	11300	*12 560	12 510 *12 560	*10 790	6 370 6 610	6930	4 2 2 0			*6 820	4 890	5 577
		7.5 m kg			12 300	12 300	0 920	0010					*4 270	*4 270	6792
		6.0 m kg									*4 620	3 610	*4 060	3 3 3 0	7837
		4.5 m kg							*5 030	*5030	*4 830	3 5 4 0	*4 050	2850	8488
Boom 5.7 m		3.0 m kg			*11 3 2 0	*11 3 2 0	*7 440	*7 440	*6 000	4820	*5300	3 410	4080	2 590	8836
Arm 3.5 m		1.5 m kg					*9 530	6860	*7060	4 520	5160	3 2 5 0	3 950	2 4 9 0	8917
Shoe 600 CWT 3700		0 m kg			*7 100	*7 100	*10 930	6 450	7 0 2 0	4 290	5 0 2 0	3 130	4 010	2 510	8738
CWI 3700	лку	-1.5 m kg	*6 270	*6 270	*10 380	*10 380	10 950	6 2 9 0	6880	4 170	4 950	3 0 6 0	4300	2680	8 281
		-3.0 m kg	*10 200	*10 200	*15 300	12 310	10 960	6300	6 870	4 160			4980	3 090	7 496
		-4.5 m kg	*15 240	*15 240	*14 190	12 660	*9870	6 4 6 0	7 010	4290			6 6 0 0	4 0 6 0	6 255
		7.5 m kg							*0.000	5000			*6280	*6280	4933
D	_	6.0 m kg					*7 000	*7.000	*6 030	5280			*6 080	4850	6305
Boom 5.7 m		4.5 m kg					*7 680	*7 680	*6430	5 140 4 910	5470	3 520	6 070 5 460	3 930 3 510	7102
Arm 2.0 n Shoe 600		3.0 m kg 1.5 m kg					*9 670	7 3 9 0	*7 240 7 510	4 690	5 3 8 0	3 4 3 0	5 4 6 0	3360	7 516 7 611
CWT 4200		0 m kg					*11 580	6840	7 370	4 570	5 500	3430	5430	3 4 5 0	7 3 9 9
	, Ng	-1.5 m kg					*11 190	6860	7360	4 5 6 0			6 0 8 0	3840	6852
		-3.0 m kg			*13 360	*13 360	*9930	7 010		1000			*7360	4830	5872
		7.5 m kg											*5 650	*5 650	5627
		6.0 m kg							*5 480	5400			*5 570	4 300	6 857
Boom 5.7 m		4.5 m kg					*6970	*6 970	*5990	5230	5630	3 6 6 0	5 510	3 580	7 596
Arm 2.5 m		3.0 m kg					*8970	7 570	*6 870	4980	5 5 3 0	3 560	5000	3 2 3 0	7983
Shoe 600		1.5 m kg					*10 710	7 070	7560	4730	5400	3 450	4840	3100	8 073
CWT 4200		0 m kg					*11 490	6840	7380	4 580	5320	3 370	4960	3160	7 874
	5	-1.5 m kg			*14 650	10 5 4 0	*10 860	*10 860	*11400	6 810	7 320	4 530	5460	3460	7 362
		-3.0 m kg -4.5 m kg			*14 650	13 540 *11 300	*10 490	6 910	7 410	4600			6 660 *7 100	4 190 6 290	6 463
					11300	11300	*8 070	7 210	*5120	*5130			44.040	1.1.0.10	4 961
		7.5 m kg 6.0 m kg							*5 130	*5 0 3 0			*4 910 *4 570	*4 910 3 900	61/4 7311
		4.5 m kg							*5600	5280	*5290	3 6 9 0	*4 510	3 2 9 0	8006
Boom 5.7 m		3.0 m kg					*8 350	7 690	*6 510	5 010	5540	3 570	*4 630	2990	8 3 7 5
Arm 2.9 m		1.5 m kg					*10 250	7 130	*7 470	4 750	5400	3 4 4 0	4 500	2 870	8460
Shoe 600		0 m kg			*5 420	*5 420	*11290	6830	7360	4 560	5290	3 350	4600	2920	8 270
CWT 4200 kg	лкд	-1.5 m kg	*6 260		*10 320	*10 320	*11 450	6740	7 2 8 0	4 4 8 0	5260	3 310	5000	3160	7 786
		-3.0 m kg	*11 380	*11 380	*15 460		*10 790	6820	7 320	4 520			5940	3 740	6943
		-4.5 m kg			*12 560	*12560	*8920	7 0 5 0					*6 820	5220	5 577
		7.5 m kg											*4 270	*4 270	6792
		6.0 m kg							4.0.0	1.0.0.0.0	*4 620	3840	*4 060	3 550	7837
Boom 5.7 m	า	4.5 m kg			*11.000	*11 000	*7 4 4 6	*7 4 4 0	*5030	*5030	*4 830	3 770	*4 050	3 0 4 0	8488
Arm 3.5 m		3.0 m kg			*11 320	*11 320	*7 440	*7440	*6 000	5 120	*5300	3 630	*4 180	2780	8836
Shoe 600		1.5 m kg			*7 100	*7 100	*9 530	7300	*7 060	4 820 4 600	5 4 4 0	3 480	4 180 4 240	2670	8917
CWT 4200) kg	0 m kg -1.5 m kg	*6 270	*6 270	*10 380		*10 930	6 890 6 730	7 410 7 270	4 600	5 310 5 230	3 360 3 290	4 240	2700 2880	8 738 8 281
				*10 200		13 140	*11160	6740	7260	4 460	5250	5250	5260	3320	7 4 9 6
		-4.5 m kg	*15 240			13 480	*9870	6900	*7140	4 590			*6710	4 3 5 0	6 2 5 5
		ing				.0 100	2010	0.000					0110		

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities.
2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.
3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.
4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

LIFTING CAPACITY EC220DL

Lifting capacity at the arm end without bucket.

For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

		Lifting point		ifting point 1.5 m		3.0 m		4.5 m		6.0 m		7.5 m		Max. reach		
			inting point		Across UC	Along UC	Across UC	mm								
		7.5 m	kg											*6280	*6280	4933
		6.0 m	kg							*6030	4980			*6 080	4 570	6305
Boom	5.7 m	4.5 m	kg					*7 680	7 5 50	*6 430	4840			5770	3 680	7102
Arm	2.0 m	3.0 m	kg					*9 670	6950	*7 240	4600	5190	3 2 9 0	5 170	3 2 8 0	7 516
Shoe	600 mm	1.5 m	kg							7 120	4 3 9 0	5090	3 210	4980	3 140	7 611
CWT	3700 kg	0 m	kg					11060	6400	6980	4 270			5140	3 2 2 0	7 3 9 9
		-1.5 m	kg					11090	6420	6 970	4 2 6 0			5 750	3 580	6852
		- 3.0 m	kg			*13 360	12 940	*9 930	6 570					7360	4 530	5872
		7.5 m	kg											*5650	*5650	5627
		6.0 m	kg							*5 480	5100			*5 570	4 0 5 0	6 857
Beem	5.7 m	4.5 m	kg					*6 970	*6 970	*5990	4 9 3 0	5340	3430	5230	3 3 5 0	7 5 9 6
	2.5 m	3.0 m	kg					*8 970	7 130	*6 870	4680	5240	3 3 3 0	4 740	3 010	7983
	2.5 m 600 mm	1.5 m	kg					*10 710	6 6 2 0	7 170	4 4 3 0	5 120	3 2 2 0	4 580	2890	8 0 7 3
	3700 kg	0 m	kg					11 070	6400	6990	4 270	5030	3 150	4 700	2940	7 874
CWT	3700 kg	- 1.5 m	kg			*10 860	*10 860	11030	6 370	6930	4 2 3 0			5160	3 2 2 0	7 362
		-3.0 m	kg			*14 650	12 710	*10 490	6 470	7 0 2 0	4 300			6 310	3 910	6463
		-4.5 m	kg			*11300	*11300	*8 070	6 770					*7 100	5900	4961
		7.5 m	kg							*5130	*5130			*4 910	4 900	6 174
		6.0 m	kg							*5 030	*5030			*4 570	3 660	7 311
Boom	57 m	4.5 m	kg							*5600	4980	*5290	3460	*4 510	3080	8006
Arm	2.9 m	3.0 m	kg					*8 350	7 250	*6 510	4 710	5250	3 3 4 0	4 4 0 0	2 790	8 375
	600 mm	1.5 m	kg					*10 250	6 6 9 0	7 190	4 4 5 0	5 110	3 2 2 0	4 250	2680	8 460
	3700 kg	0 m	kg			*5 420	*5 420	11060	6380	6980	4 2 6 0	5 0 1 0	3 120	4 350	2 7 2 0	8 270
CVVI	3700 kg	- 1.5 m	kg	*6 260	*6 260	*10 320	*10 320	10 970	6300	6890	4 180	4970	3 0 9 0	4 720	2940	7 786
		-3.0 m	kg	*11 380	*11 380	*15 460	12 510	*10 790	6370	6930	4 2 2 0			5620	3 4 9 0	6943
		- 4.5 m	kg			*12 560	*12 560	*8920	6 610					*6 820	4 890	5 577
		7.5 m	kg											*4 270	*4 270	6792
Boom Arm		6.0 m	kg									*4 620	3 610	*4 060	3 3 3 0	7837
	57 m	4.5 m	kg							*5 030	*5030	*4 830	3 5 4 0	*4 050	2850	8488
	3.5 m	3.0 m	kg			*11 320	*11320	*7 440	*7 440	*6 000	4 820	*5300	3 410	4080	2 590	8836
	600 mm	1.5 m	kg					*9 530	6860	*7060	4 520	5160	3 2 5 0	3 950	2 4 9 0	8917
	3700 kg	0 m	kg			*7 100	*7 100	*10 930	6 450	7 0 2 0	4 290	5 0 2 0	3 130	4 010	2 510	8738
0.001	0700 Kg	- 1.5 m	kg	*6 270	*6 270	*10 380		10 950	6290	6880	4 170	4 950	3 0 6 0	4300	2 6 8 0	8 281
		-3.0 m	kg	*10 200	*10 200	*15 300	12 310	10 960	6300	6 870	4 160			4980	3 090	7 496
		-4.5 m	kg	*15 240	*15 240	*14 190	12 660	*9870	6460	7 010	4290			6 600	4 0 6 0	6 255

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.

Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.
 Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

LIFTING CAPACITY EC220DL

Lifting capacity at the arm end without bucket.

For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

	Lifting point		6.0		6.0 m 7.5 m		9.0 m		10.5 m		12.0 m		13.5 m		Max. reach		ch
				Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	mm
	12.0 m	kg													*880	*880	10 2 9 1
	10.5 m	kg													*810	*810	11 610
	9.0 m	kg									*1500	*1500			*760	*760	12 612
	7.5 m	kg							*2 160	*2160	*2 140	1910			*740	*740	13 370
	6.0 m	kg									*2270	1860	*1370	*1370	*740	*740	13923
		kg					*2 750	*2 750	*2 550	2300	*2 410	1780	*1880	1370	*750		14 297
Boom 5.7 m	3.0 m	kg	*4 530	*4 530			*3 140	2800	*2 810	2160	*2580	1680	2 2 4 0	1320	*790		14 504
Arm 2.0 m	1.5 m	kg	*5 520	4 620	*4 270		*3 540		*3 080	2 010	2660	1590	2180	1260	*830		14 553
Shoe 600 mm	0 m	kg	*6 310	4 180	*4800	3 100	*3 910	2390	3 150	1880	2560	1500	2120	1210	*900	*900	14 4 4 5
CWT 3700 kg	- 1.5 m	kg	*6 820	3 910	4940	2890	3 810	2240	3040	1780	2 4 9 0	1430	2080	1160	*1000	*1000	14 175
	-3.0 m	kg	6680	3 780	4800	2770	3700	2140	2970	1710	2440	1380	*1730	1140	*1130	-	13 736
	- 4.5 m	kg	6640	3 750	4750	2720	3 650	2100	2930	1670	2430	1370			*1320	1210	13 109
	-6.0 m	kg	6690	3790	4 760	2730	3660	2100	2940	1680	2460	1400			*1620	1360	12 265
	- 7.5 m	5	*6 450	3900	4840	2 810	3 720	2160	3 010	1750					*2120	1620	11154
	-9.0 m		*5680		*4 520		*3 590	2290							*3 170	2 0 9 0	9684
	- 10.5 m	kg	*4360	*4 360	*3 310	3 210									*3 210	3 130	7 6 4 3

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities.

2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.

3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.

4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

Equipment

STANDARD EQUIPMENT

Engine
Turbocharged, 4 stroke diesel engine with water cooling, direct injection
and charged air cooler
Air filter with indicator
Air intake heater
Cyclone pre-cleaner
Electric engine shut-off
Fuel filter and water separator
Alternator, 80 A
Electric/Electronic control system
Contronics
- Advanced mode control system
– Self-diagnostic system
Machine status indication
Engine speed sensing power control
Automatic idling system
One-touch power boost
Safety stop/start function
Adjustable LCD color monitor
Master electrical disconnect switch
Engine restart prevention circuit
High-capacity halogen lights:
- Frame-mounted 2
- Boom-mounted 2
Batteries, 2 x 12 V / 150 Ah
Start motor, 24 V / 5.5 kW
Hydraulic system
Automatic sensing hydraulic system
- Summation system
- Boom priority
- Arm priority
- Swing priority
"ECO" mode fuel saving technology
Boom, arm and bucket regeneration valves
Swing anti-rebound valves Boom and arm holding valves
0
Multi-stage filtering system
Cylinder cushioning
Cylinder contamination seals
Auxiliary hydraulic valve
Automatic two-speed travel motors
Hydraulic oil, ISO VG 46
Frame
Access way with handrail
Tool storage area
Punched metal anti-slip plates
Under cover
Cab and interior
Travel pedals and hand levers
Adjustable operator seat with heater and joystick control console
Control joysticks
Heater & air-conditioner, automatic
Flexible antenna
AM/FM stereo with CD player, MP3 and USB input
Control lock out lever
Cab, all-weather sound suppressed, includes:
- Cup holders
- Door locks
– Tinted glass

– Floor mat
– Horn
– Large storage area
– Pull-up type front window
- Removable lower windshield
– Seat belt
– Safety glass
- Windshield wiper with intermittent feature
Master key
– Sun screens, front, roof, rear
Undercarriage
Under cover
Hydraulic track adjusters
Greased and sealed track link
Track Guard
Digging Equipment
Linkage

OPTIONAL EQUIPMENT	
Engine	
Block heater: 240 V	
Oil bath pre-cleaner	
Diesel coolant heater, 5 kW	
Water separator with heater	
Auto engine shutdown	
Fuel filler pump, 35 lpm, 50 lpm with automatic shut-off	
Electric	
Extra lights:	
– Cab-mounted 3 (front 2, rear 1)	
- Counterweight-mounted 1	
Travel alarm	
Anti-theft system	
Rotating warning beacon	
Hydraulic system	
Hose rupture valve: boom, arm	
Overload warning device	
Boom float function with HRV	
Boom float function without HRV	
Hydraulic piping:	
- Work tool management system (up to 20 programmable memories)	
– Hammer & shear, 1 and 2 pump flow	
 Hammer & shear: variable flow and pressure pre-setting 	
– Additional return filter	
– Slope & rotator	
– Grapple	
– Oil leak (drain) line	
– Quick coupler piping	
Volvo hydraulic quick coupler S1, S1 without hook	
Volvo hydraulic quick coupler U21	
Hydraulic oil, ISO VG 32, 68	
Hydraulic oil, longlife oil 32, 46, 68	

OPTIONAL EQUIPMENT	SELECTION OF VOLVO
Cab and interior	
Silicon oil and rubber mounts with spring	
ROPS (ISO12117-2) certified cab	
Fabric seat without heater	
Fabric seat with heater and air suspension	X1 electrical pedal
Control joysticks with semi-long	
Control joysticks with 3 switch & 1 proportional	
Pilot control pattern change	
Straight travel pedal	
Opening top hatch	
Cab-mounted falling object guard (FOG)	
Cab-mounted falling object protective structure (FOPS)	
Smoker kit (ashtray and lighter)	
Safety net for front window	
Front rain shield	Diesel coolant heater
Sun shield, roof hatch (steel)	
Lower wiper with intermittent control	
Anti-vandalism kit	
Rear view camera	
Specific key	
Undercarriage	
Full track guard	
Track shoes	
500/600/700/800/900 mm with triple grousers	
Track shoes 600 mm HD with triple grousers	Long life hydraulic oil
Track shoes 700 mm with double grousers	
Frame	
Rear view mirror on counterweight	
Full height counterweight:	
3 700kg, 4 200kg	
4 900kg for long reach	
Digging equipment	
Boom: 5.7 m monoblock, 8.85 m long reach	
Arm: 2.0 m, 2.5 m, 2.9 m, 3.5 m	
Arm: 6.25 m, long reach	Additional working lights
Linkage with lifting eye	
Service	
Tool kit, daily maintenance	
Tool kit, full scale	

SELECTION OF VOLVO OPTIONAL EQUIPMENT









Rear view camera





Oil bath pre-cleaner

